

## PARTS LIST

ITEM	PART #	DESCRIPTION	NOTES
1	K2025/4000	Single Face w/ 9in Radius Corners	Assembly
2	K2086/95/4250	Tension Frame II & Bleed Cover w/ 9in Radius Corners & Covers	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

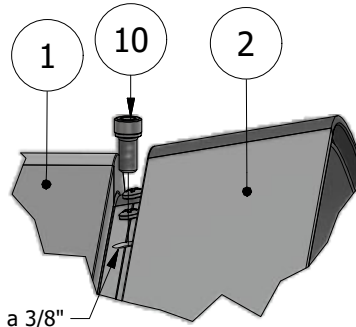
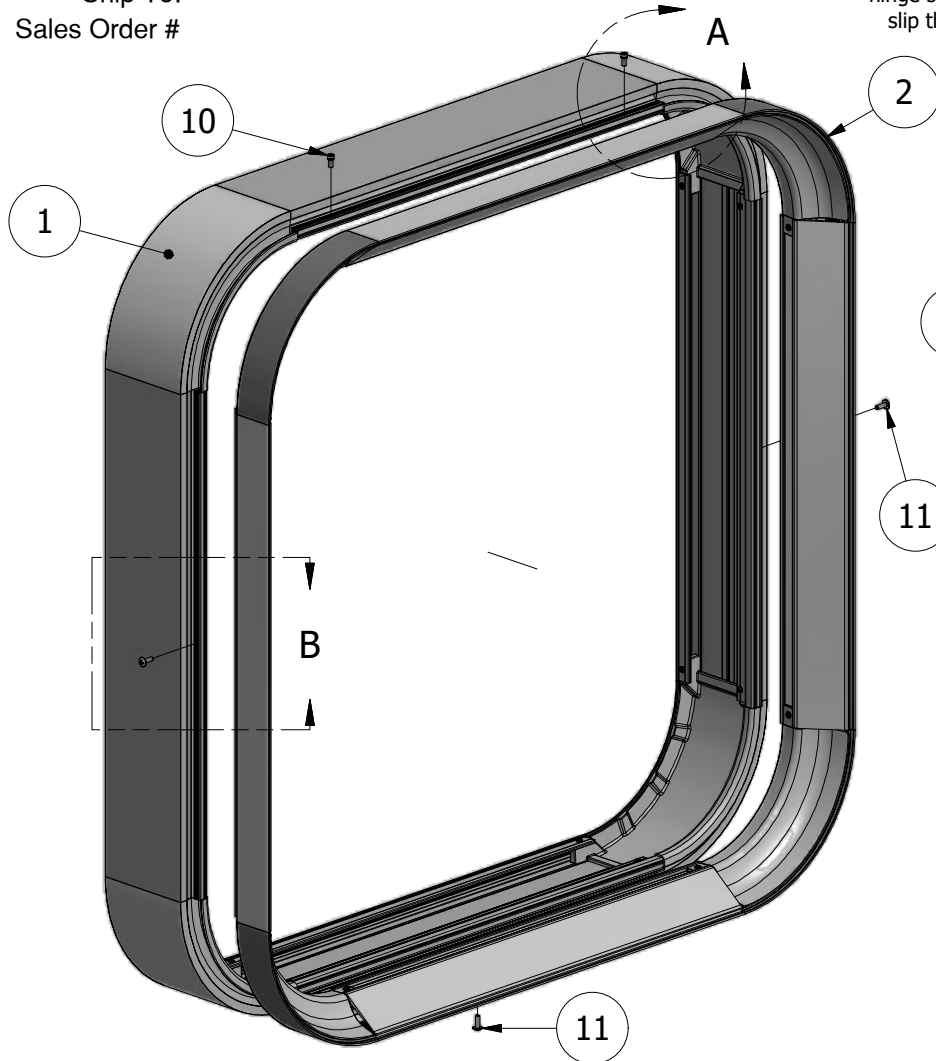
**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

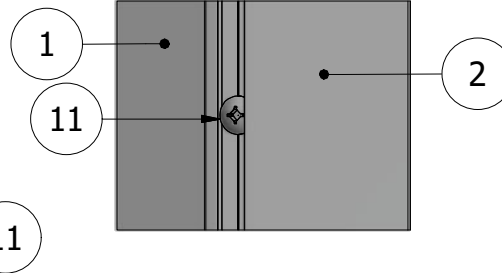
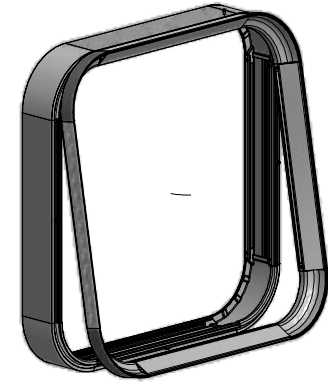
**\*NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.

**\*NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

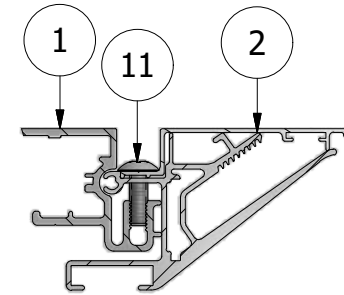
Ship To:  
Sales Order #



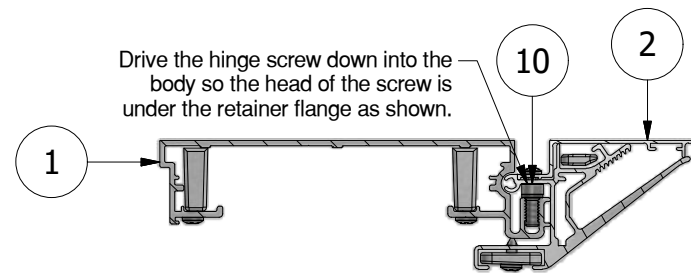
**DETAIL A**  
HINGED



**DETAIL B**  
FRAME CLOSED



**DETAIL B**  
CROSS-SECTION



**TOP CROSS-SECTION**

Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.

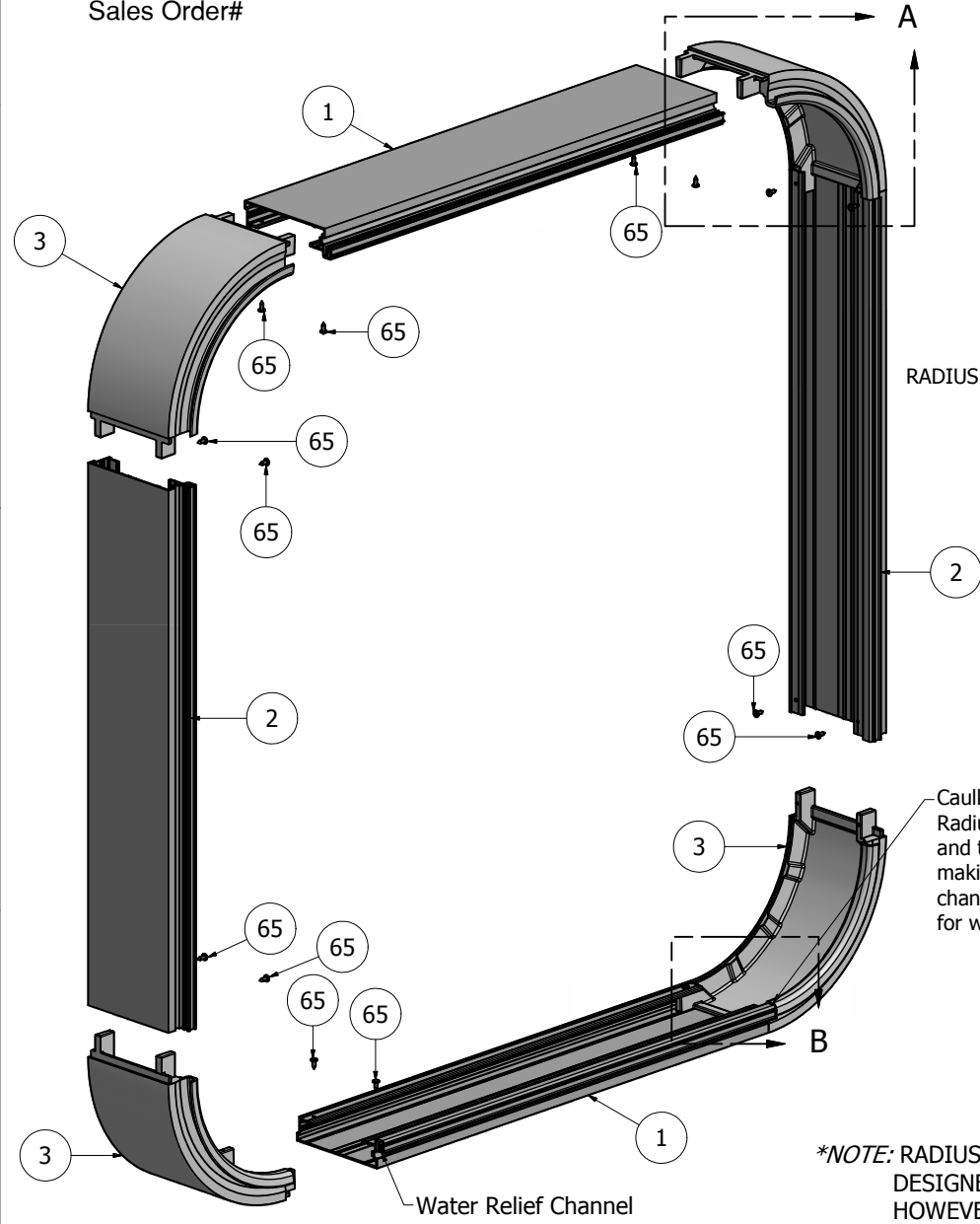
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Project Name: <b>Single Face Body w/ Tension Frm II &amp; Bleed Cvr-9" Rad. Corners</b>	Sheet: <b>1 of 1</b>	Size: <b>A</b>	Drawing By: <b>SBreihof</b>
	Revision: <b>5/22/2019</b>	Date: <b>5/22/2019</b>	
Part #: <b>KSF/86/95/4587</b>			

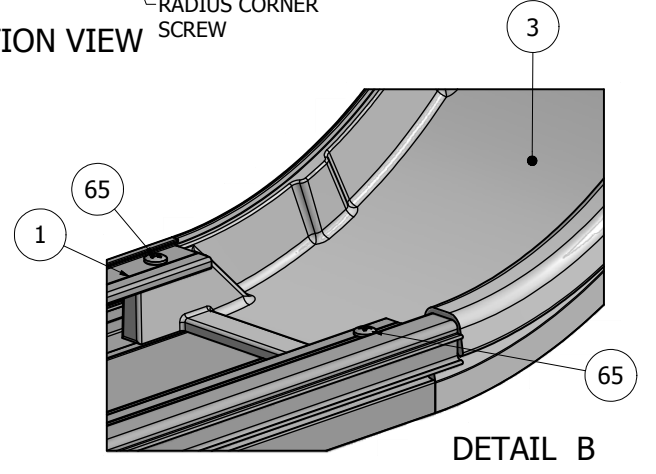
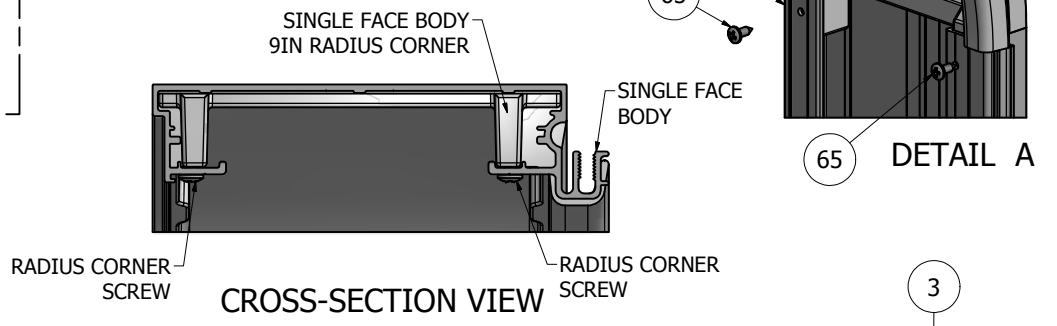


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2025	Single Face Body	Top & Bottom
2	2025	Single Face Body	Sides
3	4000	Single Face Body 9in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

Ship To:  
Sales Order#



**\*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.**



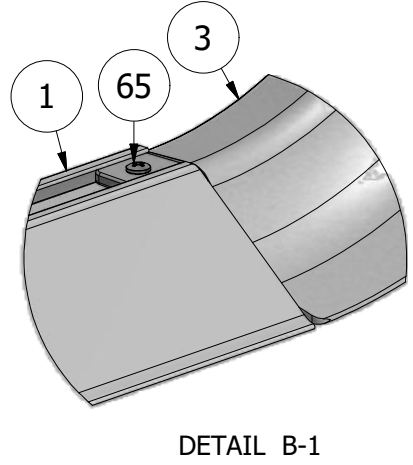
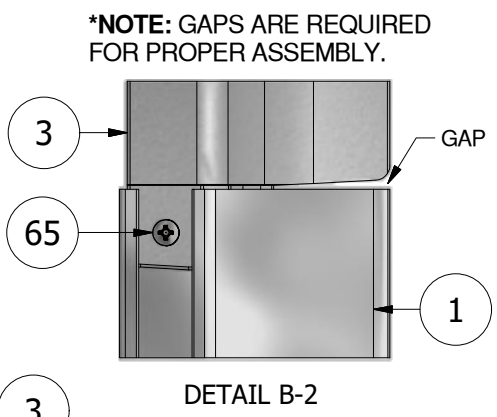
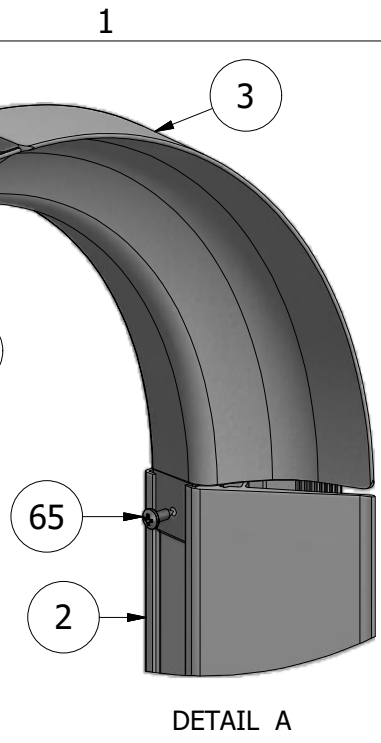
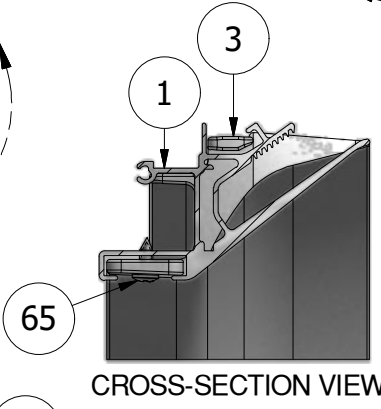
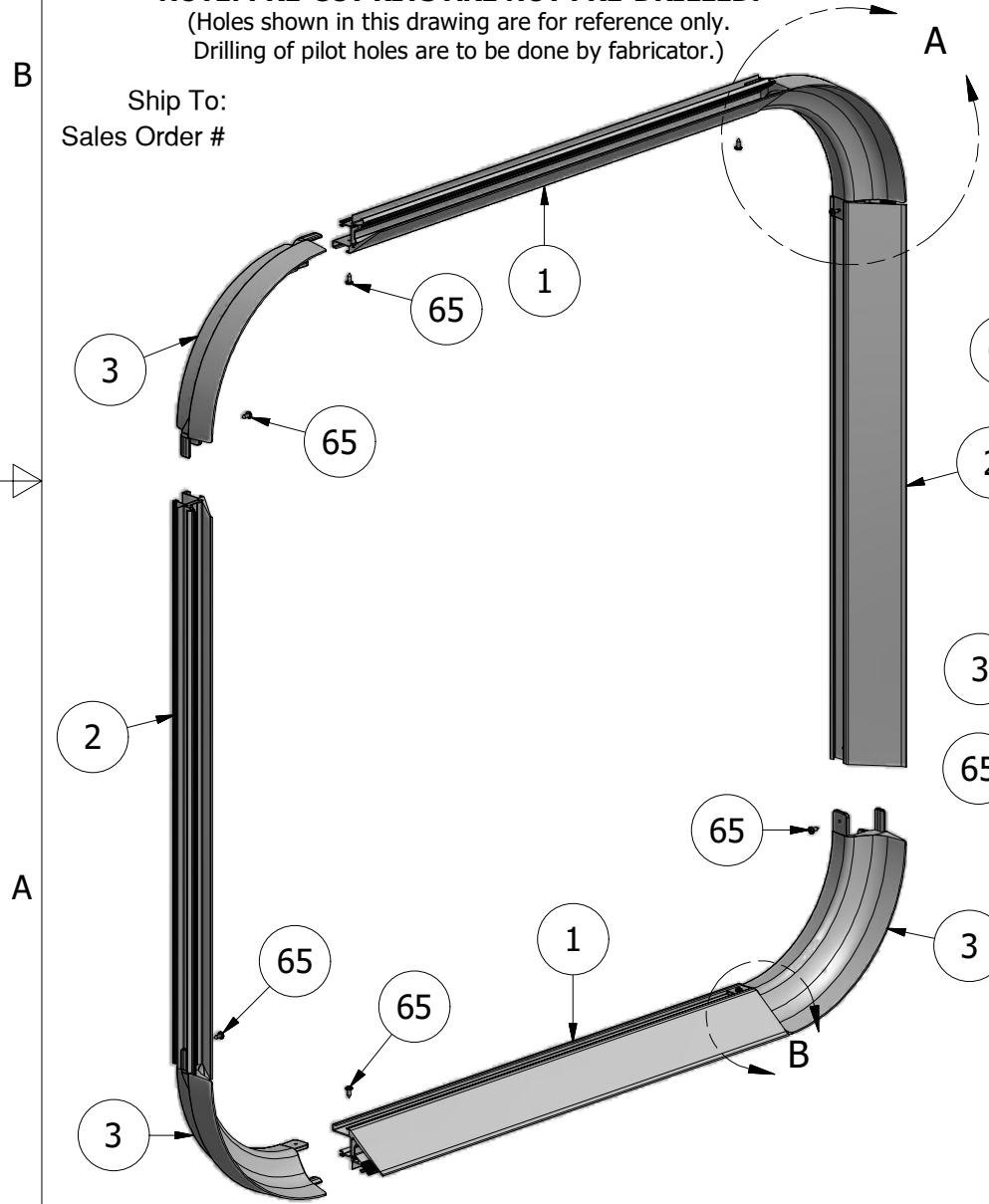
**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	12/3/2012	<b>SignComp</b>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in <sup>4</sup>		Single Face Body w/ 9in Radius Corners - Assembly
Principal Moments Iy:	0.000 in <sup>4</sup>		DWG NO
Section Modulus Ix:	0.000 in <sup>3</sup>		<b>KSF-4000</b>
Section Modulus Iy:	0.000 in <sup>3</sup>		REV
			SHEET 1 OF 1

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2086	Tension Frame II	Top & Bottom
2	2086	Tension Frame II	Sides
3	4250	9in Tension Frame II Radius Corner	All 4 Corners
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
 (Holes shown in this drawing are for reference only.  
 Drilling of pilot holes are to be done by fabricator.)

Ship To:  
 Sales Order #



**\*NOTE: GAPS ARE REQUIRED FOR PROPER ASSEMBLY.**

**\*NOTE: IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.**

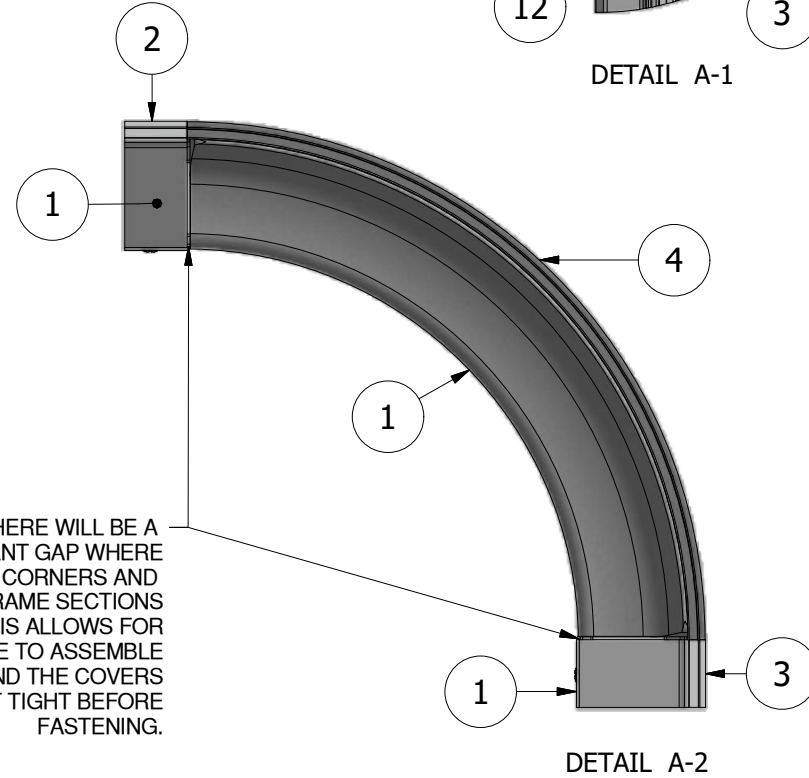
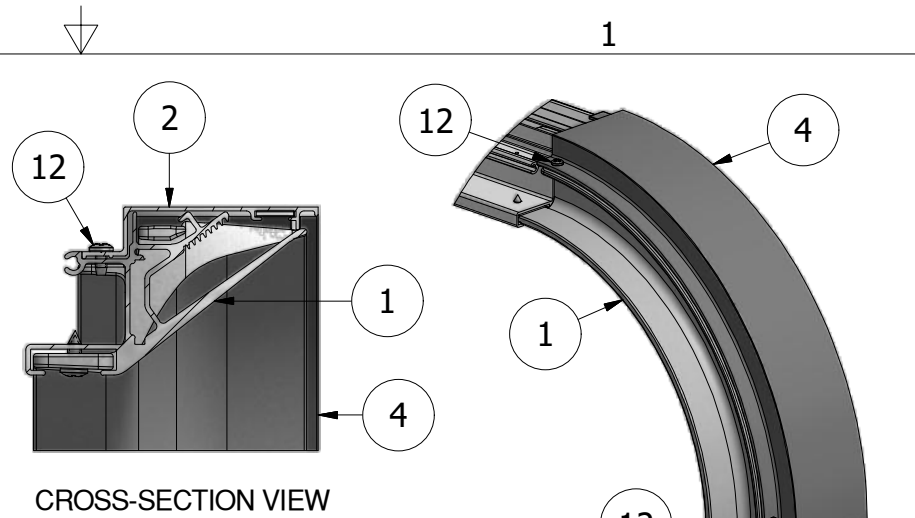
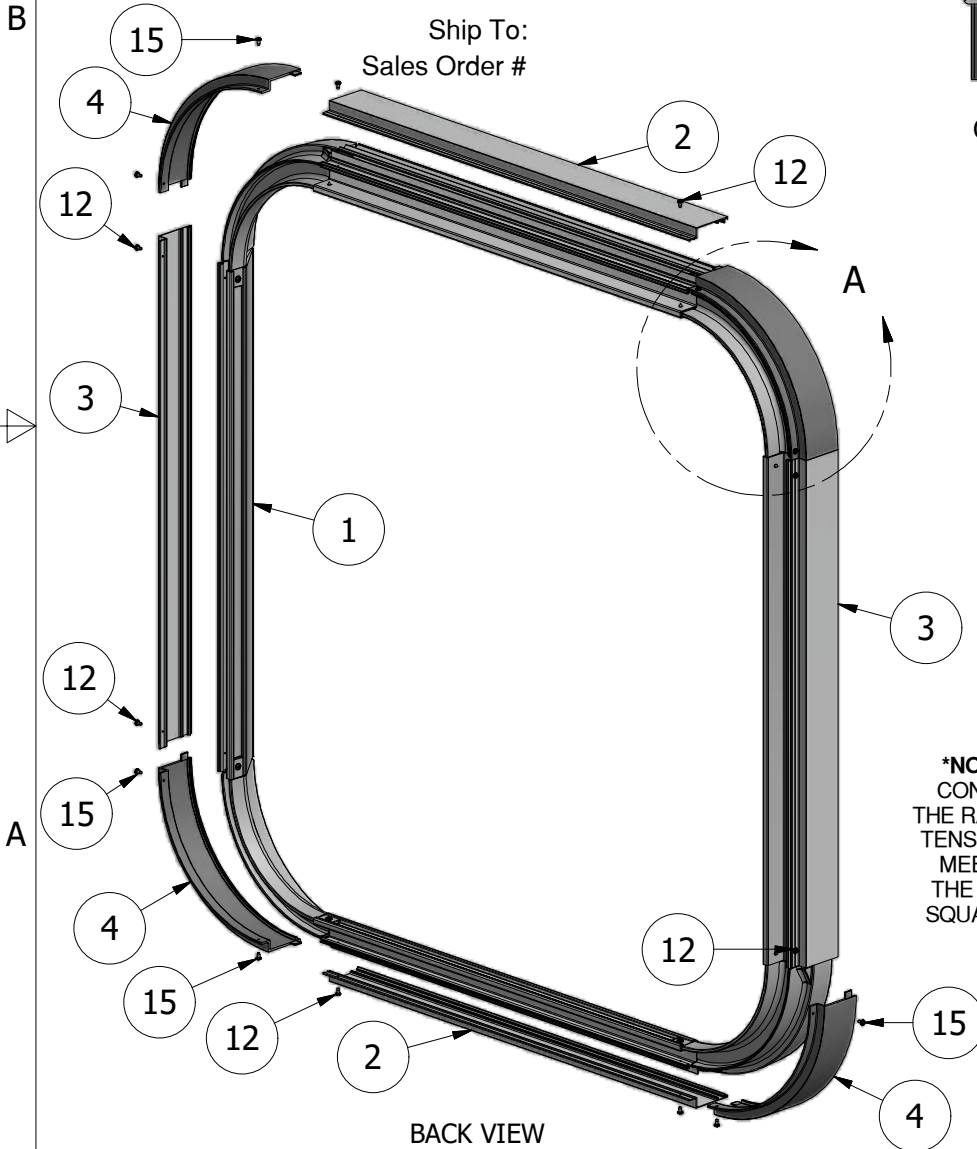
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Project Name: Tension Frame II with 9" Rad. Corners - Assembly  
 Sign Company: K2086-4250  
 Revision: 5/14/2019  
 Drawing By: SBreihof  
 Sheet: 1 of 1  
 Size: 1 of 1



## PARTS LIST

ITEM	PART #	DESCRIPTION	NOTES
1	K2086/4250	Tension Frame II w/ 9in Radius Corners	Assembly
2	2095	Bleed Tension Frame Cover	Top & Bottom
3	2095	Bleed Tension Frame Cover	Sides
4	4260P	9in Bleed Tension Frame Radius Cover	
12	5195	Cover Screw	Pre-drill 3/32" hole
15	5195	Radius Corner Cover Screw	Pre-drill 3/32" hole



**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

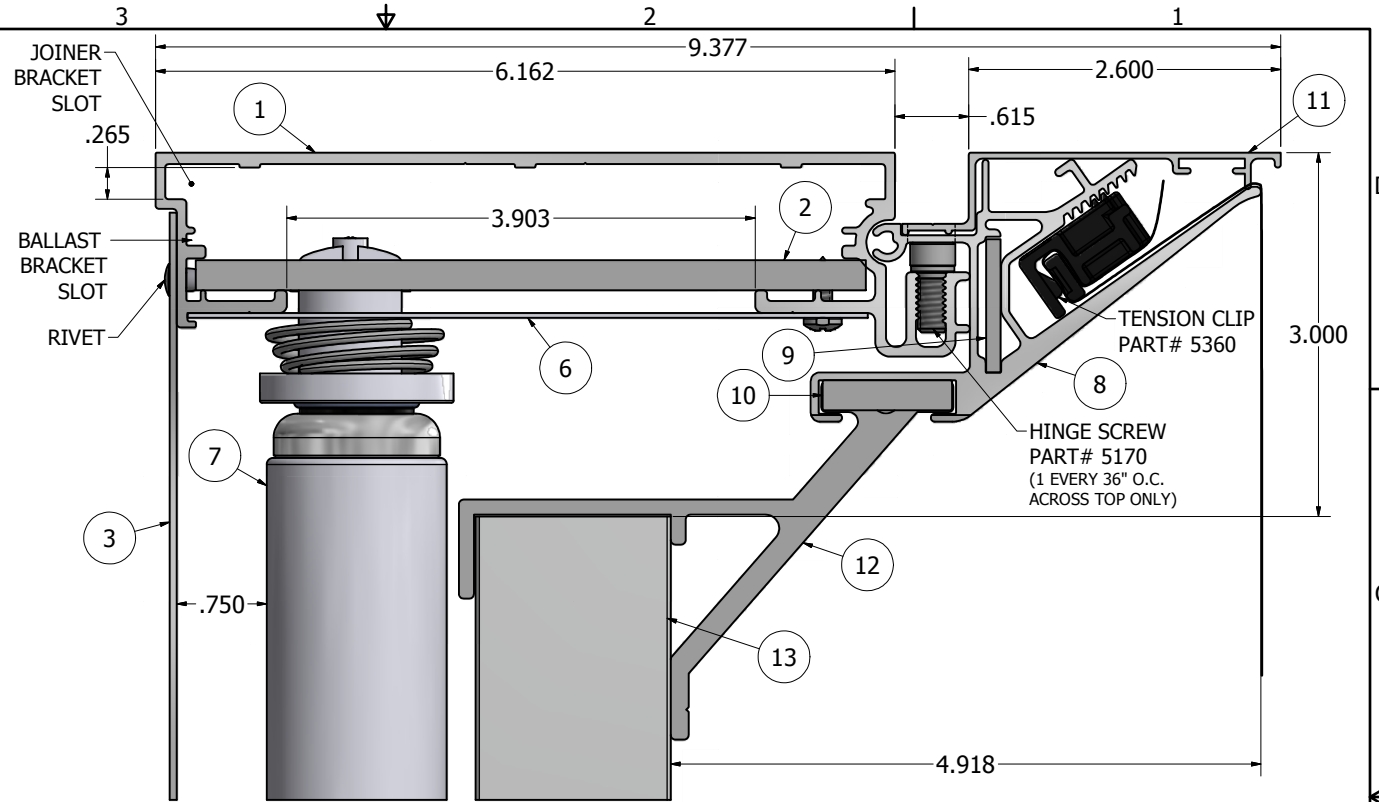
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Project Name:	Tension Frame II and Bleed Cover - 9" Rad. Covers - Assembly
Sign Company:	K2086-95-4260P
Part #:	
Revision:	
Date:	5/14/2019
Sheet:	1 of 1
Size:	A
Drawing By:	SBreihof

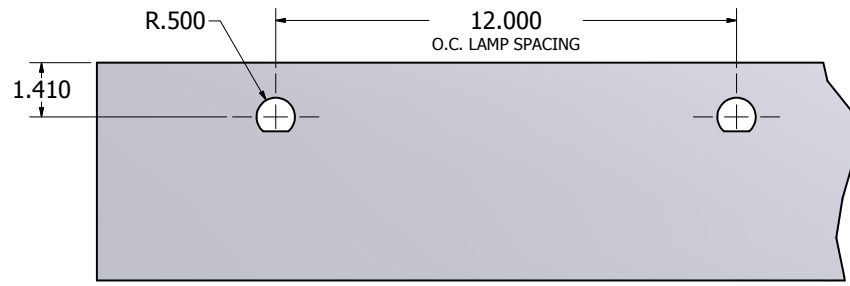
# SignComp

PARTS LIST		
ITEM	PART #	DESCRIPTION
1	2025	Single Face Body
2	5322	Single Face Body Corner Angle
3		.060 Alum. Back
4		Alum. Back Support
5		Alum. Gusset
6	5112	Raceway Cover - Blank
7		Lamp & Socket
8	2086	Tension Frame II
9	5210	Corner Key
10	5305	Frame Corner Angle
11	2095	Bleed Tension Frame Cover
12	5350	Frame Brace
13	2175	Frame Support Tube

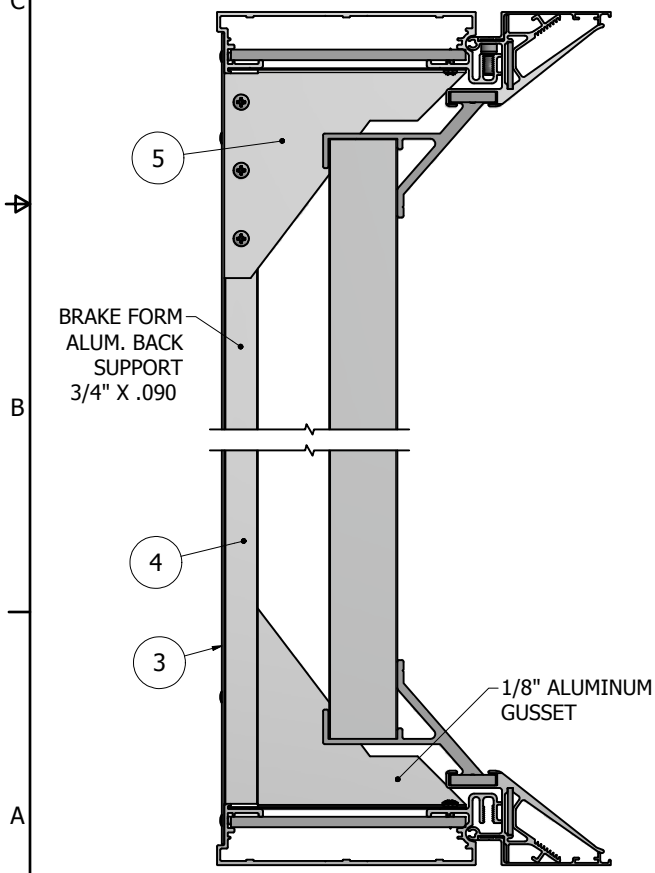
**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
 (Holes shown in this drawing are for reference only.  
 Drilling of pilot holes are to be done by fabricator.)



SECTION VIEW - ELECTRICAL



RACEWAY D-PUNCH DETAIL



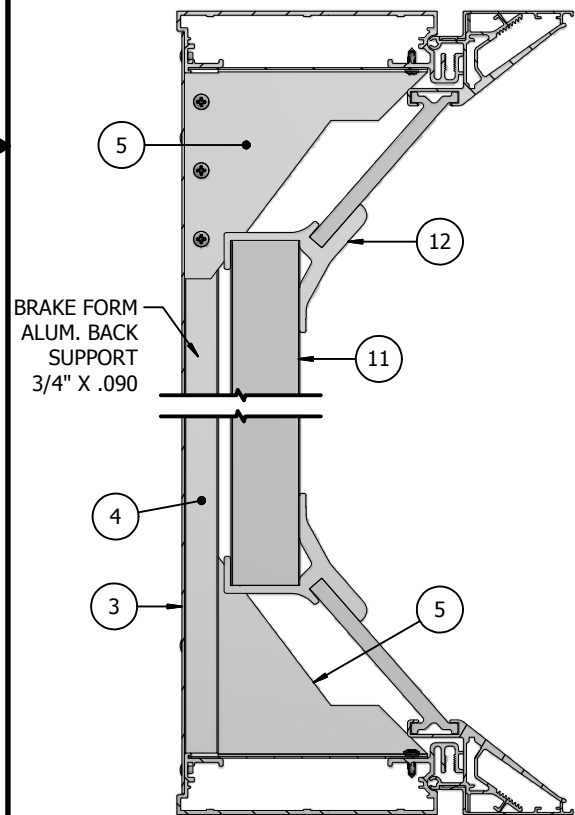
SECTION VIEW - STRUCTURAL

- NOTES
1. ADD 1" TO SIZE OF CABINET (VERTICAL OR HORIZONTAL) WHEN THE SIZE OF THE CABINET IS THE SAME SIZE AS THE NOMINAL LAMP LENGTH.
  2. SIGNCOMP DOES NOT SUPPLY THE BALLAST(S), LAMPS, LAMP SOCKETS OR THE ALUMINUM BACK.
  3. SIGNCOMP DOES NOT SUPPLY THE MATERIAL FOR GUSSETS, 1/4" JOINER BRACKET OR ALUMINUM BACK.

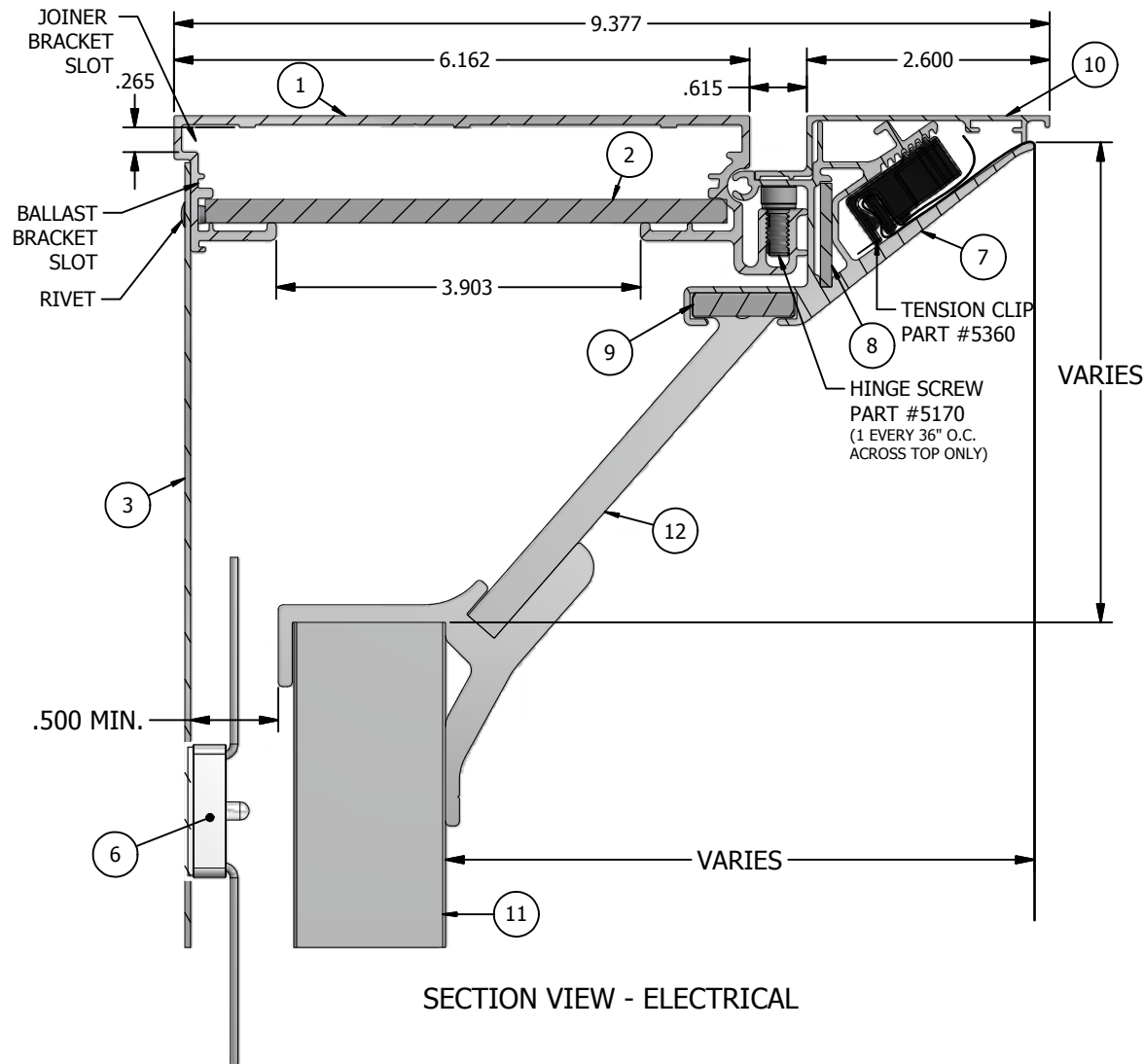
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DRAWING BY:	SBreihof	6/10/2014
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	
<b>SignComp</b>		TITLE
Single Face Body with Tension Frame II and Bleed Cover - Cross Sectional Details		
PART NO	<b>2025-86-95 with 5350</b>	REV
		SHEET 1 OF 1

ITEM	PART #	DESCRIPTION
1	2025	Single Face Body
2	5322	Single Face Body Corner Angle
3		.060 Alum. Back
4		Alum. Back Support
5		Alum. Gusset
6		LED Module
7	2086	Tension Frame II
8	5210	Corner Key
9	5305	Frame Corner Angle
10	2095	Bleed Tension Frame Cover
11	2175	Frame Support Tube
12	5357	2 Piece Frame Brace

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
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 Drilling of pilot holes are to be done by fabricator.)



SECTION VIEW - STRUCTURAL



SECTION VIEW - ELECTRICAL

NOTES

1. THE FRAME SUPPORT TUBE SHOULD BE AT A MINIMUM OF 1/2" OFF OF THE BACK, BUT NOT TO EXCEED 3/4".
2. SIGNCOMP DOES NOT SUPPLY THE POWER SUPPLY, LED'S OR MOUNTING PROVISIONS.
3. SIGNCOMP DOES NOT SUPPLY THE MATERIAL FOR GUSSETS, 1/4" JOINER BRACKETS OR ALUMINUM BACK.

**NOTE:**

All structural detailing for sign construction is the sole responsibility of the sign contractor. All details shown here should be considered as **DESIGN INTENT ONLY**. The sign fabricator shall provide engineering drawings stamped by a licenced structural engineer.

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Project Name:	WB w/ Tension Frame II & Cover - Cross Sect.
Sign Company:	SignComp
Date:	10/7/2014
Revision:	
Sheet:	1 of 1
Size:	A
Drawing By:	SBreihof

**SignComp**